

**MARUYASU Corporation**

3-21-5 RYOGOKU SUMIDAKU

TOKYO 130 0026 JAPAN

www.maruyasu-fil.co.jp

Date: 17/12/2024

**TECHNICAL DETAILS**

YARN DESCRIPTION : MIERU

COMPOSITION: POLYAMIDE 55% POLYESTER45%

COUNT: Nm.1/80

TYPE OF DYEING: Cone

KNITTING: 18G-1P

STOCK SERVICE: YES  
Minimum=1.0kg  
The lead time:spinning+dyeing=6-8weeks

OWN COLOR: NO

FINISHING: · Press before wash\*  
· Washing for 5 min with some softener (Water temp. 35°C)  
· Dewatering for 1min  
· Tumble dry for 3min  
· Press with a lot of steam\*

\*MIERU must press before wash. Over-heated drying may causes permanent crease.  
 Over-heated or direct pressing may results color variation & affect color fastness.  
 Iron setting temperatures should be 110°C (230°F).

SPECIAL CARES: 1. The cone should not be rewinded since not appropriate winding could jeopardize the yarn quality.  
2. Striped or jacquard knitwear, dry cleaning is recommend.  
3. It is necessary to conduct specific trials and perform quality tests on your own knits before starting production since the final result always depends on your equipment and the tension and stitch you choose.

CARE INSTRUCTION:      